Geomembrane - Linear Low Density Polyethylene

Technical Comparison Sheet

Penteco LLDPE Textured Surface

- Containment
- Erosion Control
- Leak Detection
- Water Proofing
- Buried Applications

LLDPE geomembranes have a lower dense cell structure making them more flexible, easier to install, and less sensitive to stress cracking than HDPE geomembranes. Although, further comparison shows LLDPE has lower UV resistance, it's still considered a great option for exposed applications.

LLDPE liners have great tensile properties allowing them to accommodate stretching and creasing, which can be a critical design factor for buried applications. Due to its flexibility, thinner LLDPE geomembrane can be prefabricated in larger panels saving installation time, cost and a more controlled - quality install.

LLDPE Textured Geomembrane				Product Series			
Property	Test Method	Frequency	Unit	LD-T30	LD-T40	LD-T60	LD-T80
Thickness (nominal)	- ASTM D-5994	Per Roll	mil (mm)	30 (0.75)	40 (1.0)	60 (1.5)	80 (2.0)
Thickness (min. average)			mil (mm)	29 (0.71)	38 (1.43)	57 (1.43)	76 (1.9)
Lowest ind. for 8 out of 10 values			mil (mm)	27 (0.68)	36 (0.90)	54 (1.35)	72 (1.8)
Lowest ind. for any of 10 values			mil (mm)	26 (0.64)	34 (0.85)	51 (1.28)	68 (1.7)
Asperity Height	ASTM D-7466	Every 2 nd Roll	mil (mm)	16 (0.4)	16 (0.4)	16 (0.4)	16 (0.4)
Density	ASTM D-1505	200,000 lbs (90,000 kg)	g/cm³	0.939	0.939	0.939	0.939
Tensile Properties		20,000 lbs (9,000 kg)					
Break Strength	ASTM D-6693 Type IV		lb/in (N/mm)	45 (9)	60 (11)	90 (16)	120 (21)
Break Elongation			%	250	250	250	250
Tear Resistance	ASTM D-1004	45,000 lbs (20,000 kg)	lb (N)	16 (70)	22 (100)	33 (150)	44 (200)
Puncture Resistance	ASTM D-4833	45,000 lbs (20,000 kg)	lb (N)	33 (150)	44 (200)	66 (300)	88 (400)
Axi-Symmetric Break Resistance Strain	ASTM D-5617	200,000 lbs (90,000 kg)	%	30	30	30	30
Carbon Black Content	ASTM D-4218	20,000 lbs (9,000 kg)	%	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0	2.0 - 3.0
Carbon Black Dispersion	ASTM D-5596	45,000 lbs (20,000 kg)	category	Only near spherical agglomerates as per GRI-GM13			
Oxidative Induction Time	ASTM D-8117	200,000 lbs (90,000 kg)	min	100	100	100	100
Oven Aging - % retained after 90 days	ASTM D-8117	200,000 lbs (90,000 kg)	%	35	35	35	35
UV Res % retained after 1600 hrs	ASTM D-5885	200,000 lbs (90,000 kg)	min	35	35	35	35

Notes:

- (1) All roll widths/lengths have a tolerance of ±1 %.
- (2) Custom roll lengths can be ordered. Transportation cost might be affected.
- (3) Penteco is a distributor for this product with manufacturing partners based out of Canada & USA.
- (4) Manufacturer's data sheet provided at time of purchase with adjusted widths/lengths.
- (5) Penteco's LLDPE specifications are equivalent to GRI's GM 17 standard.

